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Version: December 17, 2024, LiFePO<sub>4</sub> Batteries for Aerial Work Platforms



# **LiFePO<sub>4</sub> Batteries**

for Aerial Work Platforms

Drop-in Lithium-ion for Lead-acid Alternatives



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# ROYPOW, Your Trusted Partner

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**ROYPOW Original Chargers** 



## **ROYPOW** For One-stop New Energy Solutions

- R&D, manufacturing and sales of motive power systems and energy storage systems as one-stop solutions
- Fully automatic production lines, a full range of test equipment and an advanced MES
- Covering Low-Speed Vehicles' Batteries, Industrial Batteries, as well as Residential ESS, Commercial & Industrial ESS, and Mobile ESS
- Self-development of power electronics technologies, including PCS, BMS, and EMS



750+ Employees

190+ R&D People

**105,000** m<sup>2</sup> Headquarters Floor Area

**2.500** m<sup>2</sup> Testing Center

202 Patents

### **Quality Control Certificates:**

Environmental Management System:

### ISO 14001:2015

✓ Occupational Health and Safety Management System:

### ISO45001:2018

Quality Management System: ISO 9001:2015, IATF16949:2016 ✓ Information Security Management System: ISO/IEC 27001:2022

Social Accountability Management System:

### SA8000:2014

✓ Hazardous Substance Process Management:

IECQ QC 080000



### **Product Certifications:**

UL 1973, UL 9540A, UL 9540, UL 2580, UL 2271, UL 1741





FCC, IEC/EN 61000-6, BS EN IEC 61000-6

**IEEE 1547** 





IEC 60730, ISO 13849-1

IEC 62619







EN 62477, EN 62040, (EU) 2023/1542, EN 62109-1. EN 62109-2



# RoHS Directive 2011/65/EU & (EU) 2015/863

### R&D and Manufacturing Highlights

As a result of these investments, ROYPOW is capable of "end-to-end" integrated delivery, making our products out-perform the industry norms.









### Global Sales and Service Network







ROYPOW has comprehensively unfolded its overseas market layout to ensure the localization of R&D, manufacturing, marketing and service, becoming one of your most reliable and valuable partners.



### Upgrading to New Technology, with Our Turnkey Solutions.

With years of dedication to new energy solutions, we are proud to offer customers professional solutions for:

- > Low-speed Vehicle Batteries
- > Battery Systems for Off-highway Applications
- Residential Energy Storage Systems
- > Mobile Energy Storage Systems

- > Industrial Batteries
- > Battery Systems for Emerging Applications
- > Commercial & Industrial Energy Storage Systems
- Chargers



### Retrofit Your Fleet to Lithium-ion Batteries.

# **New Technology. Create Great Value** for Your Business

Converting from lead-acid to lithium-ion is easy and cost-effective and increases the productivity of the fleets and the operator.





### Benefits of Lithium-ion Batteries



### LiFePO4 battery Lead-acid ✓ Reduces overall battery investment Longer life ✓ Eco-friendly 3 to 4 times lead-acid lifespan Minimize the need for spares 3 years 10 years design life design life ✓ No regular filling of distilled water Saving costs on labor and maintenance 0 maintenance ✓ Less unplanned downtime and no need for regular filling of

Frequent maintenance

warranty

distilled water and electrolyte

1-2 years

5 years warranty

Extended warrantv bring you peace of mind

✓ Durable and reliable

improved productivity

✓ Reduces maintenance and labor costs

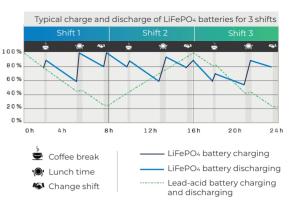
✓ No frequent battery replacements

✓ Quality guarantee

### Reduce Downtime, Increase Equipment Availability

In day-to-day operations, the battery can be charged even during short breaks, such as taking a rest or changing shifts, effectively increasing productivity.

- ✓ Reduces the need for a full charge every time.
- ✓ Eliminates the need for frequent time-consuming battery swaps.
- ✓ Eliminates the risk of battery-changing accidents.
- ✓ Opportunity charge during breaks, lunch and at shift changes. Charge anytime equipment is not in use.



### **Rapid Charging**

Whether you have a single-shift or a large fleet working 24/7, fast charge is one of the most important advantages.



### Why choose LiFePO<sub>4</sub> batteries for Aerial Work Platforms?

There are a few lithium-ion chemistries to choose from. ROYPOW uses LFP or Lithium Iron Phosphate, one of the most thermally stable and safe lithium-ion chemistries for Aerial Work Platforms.

LFP offers longer life, is more energy-dense, more stable, is more compact, and weighs less than lead-acid. Our battery packs are sealed units requiring no daily or weekly watering and no maintenance. LFP is ideal for batteries used in Aerial Work Platforms

### **Consistent Power**

Lithium-ion batteries deliver consistently high performance, which maintains greater productivity even toward the end of a shift.





LiFePO4

## Eliminate the Need for a Dedicated **Charging Area and Frequent Battery Swaps**

- ✓ Minimize the need to buy, store and maintain spares.
- ✓ Eliminate the cost and storage space required for additional lead-acid batteries.
- ✓ No gassing, no ventilation system needed when charging. No hazardous acid spills.

# Small Investment, Big Return

Converting your battery to lithium-ion may require a higher initial investment, but its ongoing savings on energy, equipment, labour and downtime can give you a more cost-effective bill in opposite.

### The LiFePO<sub>4</sub> batteries can offer you...

- ✓ Longer life reduces overall battery investment.
- ✓ No maintenance saves labor and maintenance costs.
- No gas or acid spills, avoids the space, equipment and running costs of a battery room and ventilation system.
- Energy saving and less downtime, improve productivity.



# **5**-year Cost Comparison to Increase Your Overall Return on Investments.

Save Up to 70% Expenses in 5 Years

Below is the 5-year expenditure table comparing ROYPOW LiFePO<sub>4</sub> batteries with lead-acid batteries.

Purchases over 5 Years	Lead-acid Battery					LiFePO₄ Battery		
Battery cost						5	5yr	
Maintenance						5	5yr /	
Electricity waste						5	5yr /	
Installation						5	Syr 📳	
Shipping						5	5yr	

Remark: Actual costs may vary according to local conditions.

# ROYPOW Batteries with Smart & Integrated Systems

Provide exceptional performance to get the job done and improve your productivity, which means fewer hours of unplanned downtime and more productive hours on your work.

Maintenance

Up to

Jp to

Jp to

Jp to

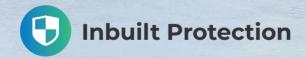
Cycle Life

Design Life





ROYPOW batteries have an IP65 ingress rating. They will provide fast lifting and travel speeds at all levels of discharge, under all-weather working conditions.



Intelligent BMS is for automatic cell balancing and advanced battery management. The LiFePO<sub>4</sub> batteries have greater thermal and chemical stability.

## Reliable Power for Most Aerial Lift Brands

ROYPOW lithium-ion batteries deliver consistent, reliable power for Aerial Lifts.



Advanced battery solution for most leading brands of aerial work platforms. They can be generally applied in these famous aerial work platform brands:

Zoomlion	Genie	Mantall	Noble
Xcmg	JLG	Runshare	Eastmanhm
Dingli	Sunward	Skyjack	Airman
LGMG	Sany	Manitou	Sivge
Sinoboom	Haulotte	Emis	More>
Snorkel/Xtreme	LiuGong		

Disclaimer. The information above is intended only to describe that products of ROYPOW are applicable to products of brands above under specific circumstances. It should not be regarded as any legal use of third-party brands and trademarks. You should not infer that RoyPow has established or has any agency, employment, partnership or joint venture relationship with the companies above

# Which LiFePO<sub>4</sub> Battery is Suitable for Your Aerial Work Platforms?

One Stop for All of Your Battery Needs!

We make 24 and 48 volt systems to cover small and large platform Electric Scissor Lifts:

### Small-platform

24 V Battery System

For small-platform electric scissor lifts



### Large-platform

48 V Battery System

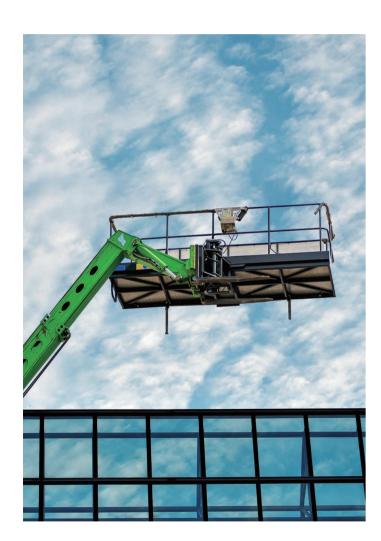
For large-platform electric scissor lifts



# LiFePO<sub>4</sub> Batteries for Aerial Work Platforms

Switch to new technology, lithium drop-in replacements for lead-acid batteries.

- ✓ A full range of lithium-ion battery to power your aerial lifts.
- ✓ Maximum uptime and flexible lifting.









## **An Ideal Lithium-ion Solution**

### **Efficient**

- ✓ High, consistent performance without the voltage drop at the end of the cycle.
- Reduce unplanned downtime with fast, efficient, opportunity charging.
- $\checkmark$  10 years design life a worthwhile upgrade.

### Flexible and Worry-free

- Zero maintenance, no need for water top-ups or electrolyte checks.
- No battery swapping, reduce related accidents and resulting employee injuries.
- ✓ No need for specific charging room.

### **Green and Stable**

- ✓ No acid spills, no noxious gas emissions.
- ✓ More thermal & chemical stability.
- Good for you and the planet.

Save Up to 70% Expenses in 5 Years

# Why ROYPOW LiFePO<sub>4</sub> Batteries

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### Intelligent BMS

All-time cell balancing and multiple built-in protections, including short circuit protection, high temperature protection, high voltage protection and so on to get better performance and longer life.

ROYPOW





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Technical Specific				al Specific	cations	Discharge Current		General		
Model		Nominal Capacity	Stored Energy	Cycle Life	Dimensions (L*W*H)	Weight lbs. (kg)	Continuous Discharge	Maximum Discharge	Casing Material	IP Rating
24 V Sys	stem									
T24100L		100 Ah	2.56 kWh	>3,500 times	13.8×9.8×10.3 inch (350×250×262 mm)	56 lbs. (25.6 kg)	150 A	250 A (30 S)	Steel	IP67
T24150L		150 Ah	3.84 kWh		20.3×10.1×10.3 inch (517*257*262 mm)	77 lbs. (35 kg)	150 A	350 A (30 S)	Steel	IP67
T24200L	25.6 V	200 Ah	5.12 kWh		19.2×13.4×10.5 inch (488*340*267 mm)	101 lbs. (46 kg)	150 A	350 A (30 S)	Steel	IP67
T24230L		230 Ah	5.89 kWh		16.53×14.33×10.51 inch (420×364×267 mm)	105.82 lbs. (48 kg)	200 A	350 A (30 S)	Steel	IP67
T24280L		280 Ah	7.17kWh		17.05×16.53×10.51 inch (433×420×267 mm)	121.25 lbs. (55 kg)	200 A	350 A (30 S)	Steel	IP67
48 V Sys	stem									
T51230P	51.2V	230 Ah	11.78 kWh	>3,500 times	23.4×11.69×10.9 inch(A/B BOX) (597×297×277 mm A/B BOX)	220 lbs. (100 kg)	230 A	350 A (30 S)	Steel	IP67
T51280P	J1.2 V	280 Ah	14.34 kWh		28.0×10.8×10.8 inch(A/B BOX) (712×275×275 mm A/B BOX)	243 lbs. (110 kg)	280 A	350 A (30 S)	Steel	IP67
Working Tempera	iture Ran		Charge 4°F~131°F ( -:	20°C ~ 55°	Discharge -4°F~131°F ( -20°C ~ 55°C)	Storage (1 month) -4°F~131°F (-20°C ~ 55°		Storage (1 32°F~95°F (		C)

<sup>1.</sup> All pictures shown are for reference only and data are based on ROYPOW standard test procedures.



OHS.

<sup>2.</sup> Actual performance may vary according to local conditions. Only authorized personnel are allowed to operate or make adjustments to the batteries.

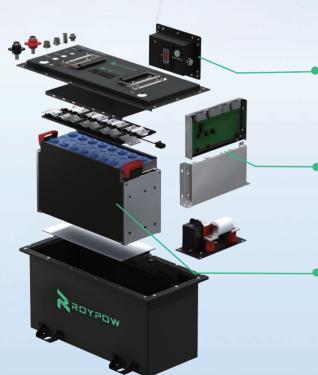
<sup>3.</sup>We reserve the right to make revisions as well as product alterations and improvements at any time without prior notice.

# More about ROYPOW Lithium-ion Batteries



Quality and safety always come first. Except those benefits, we also have intelligent design from our professional R&D team.





## Intelligent design

### Control panel included

Showing all critical battery functions in real-time, voltage, current, and remaining charging time and fault alarm.

### **Built-in BMS**

For cell balancing and advanced battery management.

### Battery pack module

Using LiFePO<sub>4</sub> cells to insure stable and safe battery performance.

# Battery management system (BMS)

The built-in BMS is equipped with automotive-grade components assuring safe, top quality and high energy density. To provide a fully optimized solution for demanding industrial applications.

BMS software ensures the battery to provide peak performance when in operation, to deliver longer run time between charges, to maximize the total battery lifespan and to communicate well between the charger, battery and users.



### The BMS can offer:

# All-time cell balancing and battery management.

Through the intelligent balancing strategy, balancing between individual cells can be realized. The BMS can keep the battery's consistency at all times when in operation, maximizing the battery efficiency and improve the battery's working life.

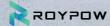
# Battery real-time monitoring and communication through CAN.

Monitoring cell voltage, electric current and battery temperature, so that any movement outside of normal range disconnects the cell or the entire battery.

### Fault alarm and safety protection.

When the battery is less than 10%, it will beep to prompt for charging in case of stopping somewhere far away from charge station suddenly without notice. Over/under voltage, low/over temperature, over current or other faults will prompt to make the battery safe. Safety always comes first.





# **Original Charger** for Aerial Work Platforms

ROYPOW has developed chargers specifically for each type of lithium batteries to deliver the optimal battery performance, safeguard the driving experience, and keep the best communication between our LiFePO<sub>4</sub> batteries and the chargers.



### **Intelligent Charging Management**

To use the ROYPOW charger, the battery management system (BMS) can control the charging current according to different temperatures and SOC of the batteries.

ROYPOW's intelligent BMS ensures the safety of the battery and improves the charging efficiency.

When the battery is at a low voltage, the battery can be charged at low current to ensure battery safety.

When the battery is less than 10%, it will beep to prompt for charging.



Over-temperature







Short-circuit Anti-reverse protection nnection function protection









function

Automatic power off

Over-current protection



protection







Wide voltage Constant current operation constant voltage

### **Anti-walking Function**

During the charging process, without disconnecting the plug, the equipment cannot be started.

### Waterproof

Get rid of the AC adapter to realise the real IP66 rate, no need to worry about water or debris like dirt or mud.

### **Natural Cooling**

It is sealed but with a natural cooling function without a fan for better heat dissipation capacity and to extend the lifespan.



### Safe Charging

Advanced charge algorithm ensures the batteries to be charged correctly and safely.

### **Corrosion Protection & Vibration Resistance**

Aluminum alloy design with the one-body forming technology which is more corrosion protection and vibration resistance.

### **Intelligent Protection**

With the advanced technology of arc resistance hot-swap to keep the charger safe and extend its lifespan.

## Compatibility



Our chargers are compatible with the voltages in most countries and regions. And it's applied to cater to various charge modes and the multiple AC plugs for choices.

### Single phase:

China 220V 50Hz America 120V 60Hz Europe 230V 50Hz Japan 100V 50Hz/60Hz





### DC output port

is configured as ROYPOW exclusive charging adaptor.

