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### ROYPOW Technology Co., Ltd.

Tel: +86 (0)752-327 9099

Email: sales@roypow.com

### ROYPOW (USA) Technology Co., Ltd.

Tel: +1 512 688 5555 (Texas Office

Head Office: 5901 Triumph St, Commerce, CA 90040, USA

Texas Office: 2350 Campbell Creek Blvd #100 Richardson, TX 75082, USA Florida Office: 277 Douglas Avenue, Unit 1004, Altamonte Springs, FL 32714, USA Indiana Office: 5545 W Raymond St, Ste H Indianapolis, IN 46241, USA Georgia Office: 1150 Cobb International Pl NW Ste E, Kennesaw, GA 30152, USA

### **ROYPOW Technology UK Limited**

Tel: +44 (0) 7918 955 940 Email: sales.uk@rovpow.com Add: Regus Green Park, 200 Brook Dr, Reading RG2 6UB, UK

## ROYPOW Battery Technology (Pty) Ltd

Email: sales.za@roypow.com Add: 53 Lake Rd, Longmeadow Business Estate, Edenvale, 1609, South Africa







## ROYPOW (Europe) Technology B.V.

Meb: www.roypowedrope.com
Add: Seattleweg 1, 3195 ND, Pernis, The Netherl

## **ROYPOW Australia Technology Pty Ltd**

## ROYPOW Technology GmbH

### ROYPOW株式会社

Tel: +81 090 7092 6969 Email: info@roypow.co.jp Web: www.roypow.co.jp Add: 〒271-0094 千葉県松戸市上矢切299-7

## ROYPOW Technology Co., Ltd (Korea)

Email: sales.kr@roypow.com Add: 2405, GIDC Gwangmyeong station A Dong, 43 Iljik-ro, Gwangmyeong-si, Gyeonggi-do, Korea



## **LiFePO<sub>4</sub> Batteries**

for Industrial Applications

Drop-In Lithium-Ion Replacement for Lead Acid Batteries



## Forklifts:

AWPs: JLG MEC CTE Toyota Hyster Crown SKYJACK Genie

## Cleaning Equipment:

Tennant Nilfisk Karcher Hako Clarke IPC ICE NSS Betco Minuteman PowerBoss Eureka Li -ion

☑ sales@roypow.com www.roypow.com





**04** / More about ROYPOW Lithium Batteries

New Technology, LiFePO<sub>4</sub> Battery

> ROYPOW Original Chargers

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Contents

## **ROYPOW** For One-stop New Energy Solutions

- R&D, manufacturing and sales of motive power systems and energy storage systems as one-stop solutions
- Fully automatic production lines, a full range of test equipment and an advanced MES
- Covering Low-Speed Vehicles' Batteries, Industrial Batteries, as well as Residential ESS, Commercial & Industrial ESS, and Mobile ESS
- Self-development of power electronics technologies, including PCS, BMS, and EMS



750+ Employees

190+ R&D People

**105,000** m<sup>2</sup> Headquarters Floor Area

**2.500** m<sup>2</sup> Testing Center

171 Patents

## **Quality Control Certificates:**

Environmental Management System:

ISO 14001:2015

✓ Occupational Health and Safety Management System:

ISO45001:2018

Quality Management System: ISO 9001:2015, IATF16949:2016 ✓ Information Security Management System:

ISO/IEC 27001:2022

Social Accountability Management System:

SA8000:2014

✓ Hazardous Substance Process Management:

IECQ QC 080000



## **Product Certifications:**

UL 1973, UL 9540A, UL 9540, UL 2580, UL 2271, UL 1741





FCC, IEC/EN 61000-6, BS EN IEC 61000-6

**IEEE 1547** 





IEC 62619





EN 62477, EN 62040, (EU) 2023/1542, EN 62109-1. EN 62109-2



RoHS Directive 2011/65/EU & (EU) 2015/863

## R&D and Manufacturing Highlights

As a result of these investments, ROYPOW is capable of "end-to-end" integrated delivery, making our products out-perform the industry norms.









## **Global Sales and Service Network**







ROYPOW has comprehensively unfolded its overseas market layout to ensure the localization of R&D, manufacturing, marketing and service, becoming one of your most reliable and valuable partners.



## Upgrading to New Technology, with Our Turnkey Solutions.

With years of dedication to new energy solutions, we are proud to offer customers professional solutions for:

- > Low-speed Vehicle Batteries
- > Battery Systems for Off-highway Applications
- Residential Energy Storage Systems
- > Mobile Energy Storage Systems

- > Industrial Batteries
- > Battery Systems for Emerging Applications
- > Commercial & Industrial Energy Storage Systems
- Chargers



## **New Technology. Create Great Value** for Your Business

Converting from lead-acid to lithium-ion is easy of the fleets and the operator.



## Benefits of Lithium-ion Batteries



## Lead-acid

## LiFePO<sub>4</sub> battery



3 years

design life







Longer life

3 to 4 times lead-acid lifespan

- ✓ Reduces overall battery investment
- ✓ Eco-friendly
- Minimize the need for spares







maintenance

0 maintenance

no need for regular filling of distilled water and electrolyte

- ✓ No regular filling of distilled water
- Saving costs on labor and maintenance
- ✓ Less unplanned downtime and improved productivity
- ✓ No frequent battery replacements







5 years warranty

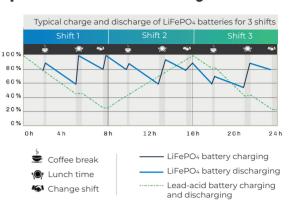
**Extended warranty** bring you peace of mind

- ✓ Durable and reliable
- ✓ Reduces maintenance and labor costs
- ✓ Quality guarantee

## Reduce Downtime, Increase Equipment Availability

In day-to-day operations, the battery can be charged even during short breaks, such as taking a rest or changing shifts, effectively increasing productivity.

- ✓ Reduces the need for a full charge every time.
- ✓ Eliminates the need for frequent time-consuming battery swaps.
- ✓ Eliminates the risk of battery-changing accidents.
- ✓ Opportunity charge during breaks, lunch and at shift changes. Charge anytime equipment is not in use.



## **Rapid Charging**

Whether you have a single-shift or a large fleet working 24/7, fast charge is one of the most important advantages.



### Why choose LiFePO<sub>4</sub> batteries for industrial applications?

There are a few lithium-ion chemistries to choose from. ROYPOW uses LFP or Lithium Iron Phosphate, one of the most thermally stable and safe lithium-ion chemistries for industrial applications.

LFP offers longer life, is more energy-dense, more stable, is more compact, and weighs less than lead-acid. Our battery packs are sealed units requiring no daily or weekly watering and no maintenance. LFP is ideal for batteries used in industrial applications.

## **Consistent Power**

Lithium-ion batteries deliver consistently high performance, which maintains greater productivity even toward the end of a shift.





LiFePO4 Lead-acid

## Eliminate the Need for a Dedicated **Charging Area and Frequent Battery Swaps**

- Minimize the need to buy, store and maintain spares.
- ✓ Eliminate the cost and storage space required for additional lead-acid batteries.
- ✓ No gassing, no ventilation system needed when charging. No hazardous acid spills.



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## Small Investment, Big Return

Converting your battery to lithium-ion may require a higher initial investment, but its ongoing savings on energy, equipment, labor and downtime will dramatically lower your total cost of ownership (TCO).

## The LiFePO<sub>4</sub> batteries can offer you...

- ✓ Longer life reduces overall battery investment.
- ✓ No maintenance saves labor and maintenance costs.
- ✓ No gas or acid spills, avoids the space, equipment and running costs of a battery room and ventilation system.
- Energy saving and less downtime, improve productivity.



5-year Cost Comparison to Increase Your Overall Return on Investments.

Save Up to 70% Expenses in 5 Years

Below is the 5-year expenditure table comparing ROYPOW LiFePO<sub>4</sub> batteries with lead-acid batteries.

Purchases over 5 Years	Lead-acid Battery						LiFePO₄ Battery		
Battery cost							5	byr	
Maintenance							5	byr	/
Electricity waste							5	byr	/
Installation							5	byr	
Shipping							5	yr	

Remark: Actual costs may vary according to local conditions.

## **ROYPOW Batteries with Smart & Integrated Systems**

Provide exceptional performance to get the job done and improve your productivity, which means fewer hours of unplanned downtime and more productive hours on your work.

Maintenance

Up to

Up to

Jup to

Cycle Life

Up to

Up to

Up to

Up to

Design Life



## **Durable**

ROYPOW batteries have an IP65 ingress rating. They will provide fast lifting and travel speeds at all levels of discharge, under all-weather working conditions.



## 4G Modules (for Forklift Batteries)

4G modules are for remote monitoring of the battery SOC, temperature, as well as diagnosis and remote software upgrades. Solve software problems in real time.

## **Built-in Protection**

Intelligent BMS is for automatic cell balancing and advanced battery management. The LiFePO4 batteries have greater thermal and chemical stability.

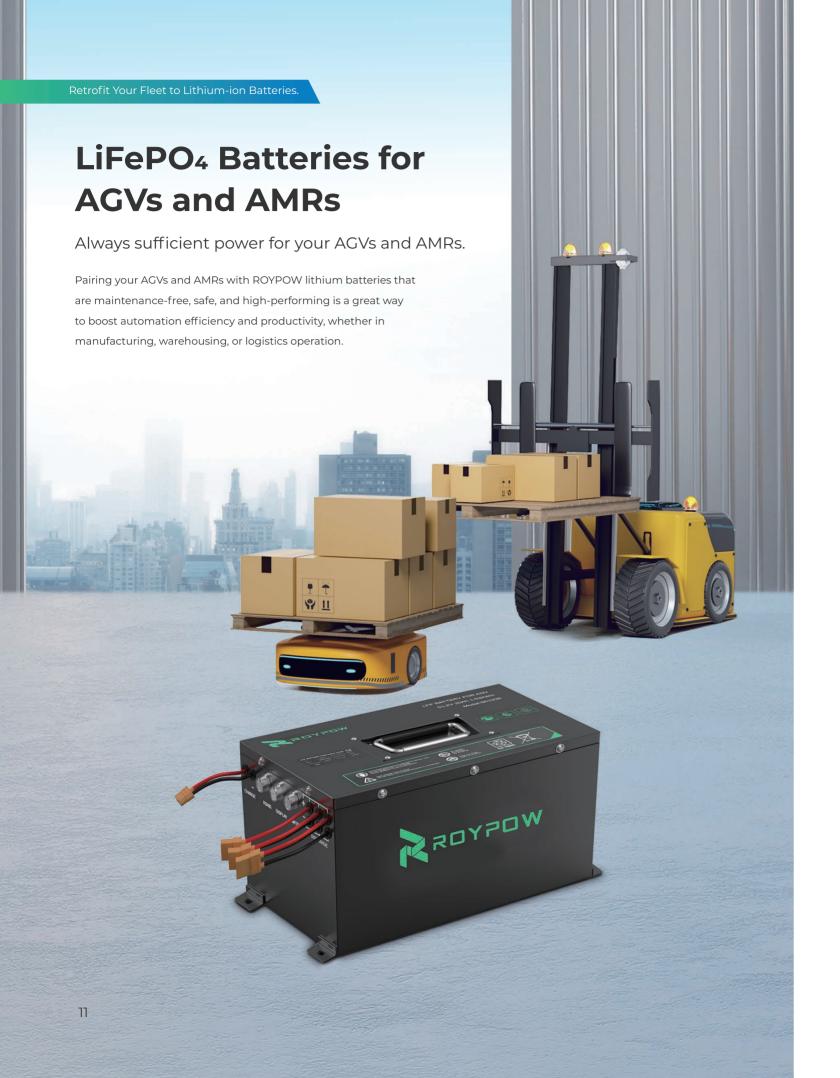












## Longer Life Durable and reliable with up to 10 years design life and 3,500 + cycle life Zero Maintenance No water filling, no frequent battery replacements, no acid, and no corrosion Key Features Safe Operation Equipped with multiple built-in BMS protections for peace of mind High Performance Support fast charging and high-power output to meet working needs

Non-toxic, non-polluting, and environmentally friendly.

**Eco-Friendly** 

## **Specifications**



Model	Nominal Voltage	Nominal Capacity		Cycle Life	Dimensions (L ×W ×H)	Weight lbs. (kg)	Continuous Discharge Current	Peak Discharge Current	Casing Material	IP Rating
S5130A	F12.V	30 Ah	≥1.536 kWh		11.81 x 7.87 x 7.28 inch (300 x 200 x 185 mm)	36.38±2.2 lbs (16.5±1 kg)	30 A	60A (120 S)	Steel	IP67
S5130B	51.2 V	30 Ah	≥1.536 kWh		12.99 x 7.87 x 7.15 inch (330 x 200 x 181.5 mm)	28.66±2.2 lbs (13±1 kg)	30 A	60A (120 S)		IP67

 Working
 Charge
 Discharge
 Storage (1 month)
 Storage (1 year )

 Temperature Range
 -4°F~131°F (-20°C ~ 55°C)
 -4°F~131°F (-20°C ~ 55°C)
 -4°F~131°F (-20°C ~ 55°C)
 32°F~95°F (0°C~35°C)





## ROYPOW delivers solutions for every brand and size of vehicle, they are generally applied in these famous forklift brands:



Aisle Master	Columbia	Heli	Komatsu	Nissan	ТСМ
AutoGuide	Combilift	Hoist	Linde	Pack Mule	Toyota
Baoli	Crown	Hubtex	Manitou	Raymond	UniCarriers
Bendi/Landoll	Doosan (Daewoo)	Hyster	Mariotti	Rico	Utilev
Big Joe	Drexel	Hyundai	Mitsubishi	Schreck	White
Blue Giant	Elwell-Parker	Jungheinrich	Motrec	Steinbock	World
Caterpillar	Flexi	Kalmar	Multiton	Taylor-Dunn	Yale
Clark	HC Forklift				

Disclaimer. The information above is intended only to describe that products of ROYPOW are applicable to products of brands above under specific circumstances. It should not be regarded as any ille use of third-party brands and trademarks. You should not infer that RoyPow has established or has any agency, employment, partnership or joint venture relationship with the companies above.

## Which LiFePO<sub>4</sub> Battery is Suitable for Your Forklifts

We make 6 different voltages to cover all classes of equipment.

One Stop
for All of
Your Battery
Needs!



36 V, 48 V, 72 V, 80 V, 90 V Battery Systems\_

For Counterbalance Forklifts





**36 V** Battery System

For Order Pickers, Reach Trucks



**24** V Battery System

For Pallet Jacks, Stackers, Tugs



## **LiFePO<sub>4</sub> Batteries for Forklifts**

Lithium drop-in replacements for lead-acid batteries.

- ✓ Retrofit your fleet to lithium-ion batteries and keep your equipment running all day long!
- ✓ Power your equipment up to 3 shifts a day!













## **An Ideal Lithium-ion Solution**

## **Efficient**

- High, consistent performance without the voltage drop at the end of the cycle.
- Reduce unplanned downtime with fast, efficient, opportunity charging.
- √ 10 years design life a worthwhile upgrade.

## Flexible and Worry-free

- Zero maintenance, no need for water top-ups or electrolyte checks.
- No battery swapping, reduce related accidents and resulting employee injuries.
- ✓ No need for specific charging room.

## **Green and Stable**

- ✓ No acid spills, no noxious gas emissions.
- ✓ More thermal & chemical stability.
- ✓ Good for you and the planet.

Save Up to 70% Expenses in 5 Years

## Why ROYPOW LiFePO<sub>4</sub> Batteries



## 5 Year Warranty

5 year warranty brings you hassle-free experience.



## **Steady Output**

LiFePO<sub>4</sub> batteries keep a steady power output, which will not dramatically drop like lead-acid batteries.



## 4G Module

For product position tracking, battery health monitoring, and life cycle management.



## 3,500+ Cycle Life

ROYPOW LiFePO4 batteries last so long that they outperform traditional batteries.



## Built-in Battery Management System (BMS)

The smart and reliable BMS can ensure a better performance, and deliver longer battery run time and lifespan.



## Fire Safety

Efficient and eco-friendly, the built-in hot aerosol fire extinguisher can quickly help with the fire fighting and reduce fire hazards for peace of mind.



## Heating Function (Optional)

The optional heating function can warm up the battery for optimal charging even at a low temperature of -20°C.



## SoC Meter

Display the battery's state of charge, status and malfunctioning information in real time.



## Anti-walking Function

It can prevent your equipment from a sudden start or moving during charging.



## **IP65** Protection

Rated at IP65 protection grade, ROYPOW batteries are waterproof and dust-proof to maintain stable performance under all-weather working conditions.



## Specifications

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			Technical S	pecifica	tions			ge/Discharg	je Current	Gen				
Model	Nominal Voltage	Nominal Capacity	Nominal Energy	Cycle Life	Dimensions (L*W*H)	Weight lbs. (kg)	_	Continuous Discharge	Maximum Discharge	Casing Material	IP Rating	Certifcation		
24 V Sys	stem													
F24100		100 Ah	2.56 kWh		25 x 7.09 x 21.2 inch (635 x 180 x 538.5 mm)	110.23 lbs (50 kg)	50 A	100 A	300 A (30 S)			/		
F24100M		100 Ah	2.56 kWh		25 x 7.09 x 21.2 inch (635 x 180 x 538.5 mm)	110.23 lbs (50 kg)	50 A	100 A	300 A (30 S)			UL		
F24150		150 Ah	3.84 kWh		25 x 7.09 x 21.2 inch (635 x 180 x 538.5 mm)	132.28 lbs (60 kg)	50 A	100 A	300 A (30 S)			/		
F24150L		150 Ah	3.84 kWh		25 x 7.09 x 21.2 inch (635 x 180 x 538.5 mm)	132.28 lbs (60 kg)	50 A	100 A	300 A (30 S)			UL		
F24160		160 Ah	4.10 kWh		24.57 x 8.27 x 24.69 inch (624 x 210 x 627 mm)	198.42 lbs (90 kg)	80 A	160 A	480 A (30 S)	Steel		/		
F24200		200 Ah	2.69 kWh		28.35 x 8.27 x 24.80 inch (720 x 210 x 630 mm)	507 lbs (230 kg)	100 A	200 A	600A (30 S)			/		
F24230	25.6 V	210 Ah	5.38 kWh	>3,500	24.57 x 11.18 x 24.69 inch (624 x 284 x 627 mm)	220.46 lbs (100 kg)	115 A	230 A	600 A (30 S)		IP65	/		
F24280	25.6 V	280 Ah	7.17 kWh	times	24.57 x 8.27 x 24.69 inch (624 x 210 x 627 mm)	242.5 lbs (110 kg)	140 A	280 A	600 A (30 S)			/		
F24320		320 Ah	8.06 kWh		25.59 x 13.78 x 18.50 inch (650 x 350 x 470 mm)	286.60 lbs (130 kg)	160 A	315 A	600 A (30 S)			/		
F24400		400 Ah	10.24 kWh		28.34 x 8.27 x 24.80 inch (720*210*630)	286.60 lbs (260 kg)	200 A	400 A	600 A (30 S)			/		
F24420		420 Ah	10.75 kWh		30.94 x 8.27 x 24.80 inch (786 x 210 x 630 mm)	485 lbs (220 kg)	200 A	420 A	600 A (30 S)			/		
F24560		560 Ah	14.34 kWh		30.71 x 16.73 x 18.50 inch (780 x 425 x 470 mm)	848.8 lbs (385 kg)	200 A	560 A	700 A (30 S)			/		
F24560L		560 Ah	14.34 kWh		36.67x 12.8 x 22.48 inch (779 x 325 x 571 mm)	848.8 lbs (385 kg)	200 A	350 A	500 A (30 S)			UL		
F24690		690 Ah	17.66 kWh		35.83x 12.6 x 31.89 inch (910 x 320 x 810mm)	1860 lbs (844 kg)	200 A	560 A	700 A (30 S)			/		
F24840		840 Ah	840 Ah	840 Ah	21.50 kWh		38.80x 14.25 x 31 inch (985.5x 361.9 x 787.4mm)	1567 lbs (711 kg)	200 A	560 A	700 A (30 S)			/
36 V Sys	tem				,									
F36420		420 Ah	16.13 kWh		31.50 x 3.78 x 22.44 inch (800 x 350 x 570 mm)	617.29 lbs (280 kg)	200 A	420 A	700 A (30 S)			/		
F36460		460 Ah	17.66 kWh		30.71 x 16.73 x 22.44 inch (750 x 425 x 570 mm)	617.29 lbs (280 kg)	200 A	420 A	700 A (30 S)			/		
		560 Ah	21.50 kWh		32.87x 16.73 x 22.44 inch (835 x 425 x 570 mm)	617.29 lbs (250 kg)	200 A	420 A	700 A (30 S)			/		
F36560		560 Ah	21.50 kWh		31.50 x 29.92 x 13.78 inch (800 x 760 x 350 mm)	551.16 lbs (250 kg)	200 A	420 A	700 A (30 S)			/		
		608 Ah	23.35 kWh		30.71 x 16.73 x 22.44 inch (780 x 425 x 570 mm)	617.29 lbs (280 kg)	200 A	420 A	700 A (30 S)			/		
F36608	38.4 V	608 Ah	23.35 kWh	>3,500	31.50 x 24.61 x 16.54 inch (800 x 625 x 420 mm)	551.16 lbs (250 kg)	200 A	420 A	700 A (30 S)	Steel	IP65	/		
F36690AJ		690 Ah	26.50 kWh	times	35.43 x 16.73 x 22.44 inch (900 x 425 x 570 mm)	683.43 lbs (310 kg)	200 A	420 A	700 A (30 S)			UL		
F36690BC		690 Ah	26.50 kWh		38.19x 20.39 x 29.49 inch (970 x 518 x 749 mm)	2705.07 lbs (1227kg)	200 A	420 A	700 A (30 S)			UL		
		840 Ah	32.26 kWh		34.64 x 29.92 x 18.11 inch (880 x 760 x 460 mm)	718.70 lbs (326 kg)	200 A	420 A	700 A (30 S)			/		
		840 Ah	32.26 kWh		33.46 x 24.01 x 22.44 inch (850 x 610 x 570 mm)	749.57 lbs (340 kg)	200 A	420 A	700 A (30 S)			/		
F36840		840 Ah	32.26 kWh		33.46 x 16.93 x 28.34 inch (850 x 430 x 720 mm)	870.83 lbs (395 kg)	200 A	420 A	700 A (30 S)			/		
		840 Ah	32.26 kWh		35.43 x 31.49 x 18.50 inch (900 x 800 x 470 mm)	683.43 lbs (310 kg)	200 A	420 A	700 A (30 S)			/		
48 V Sys	stem				(222222									
F48210		210 Ah	10.75 kWh		31.50 x 14.37 x 16.14 inch (800 x 365 x 410 mm)	297.62 lbs (135 kg)	105 A	210 A	500 A (30 S)			/		
F48230		230 Ah	11.78 kWh		38 x 11.81 x 21.65 inch (965 x 300 x 550mm)	815.71 lbs (370 kg)	200 A	350 A	500 A (30 S)			/		
F48280		280 Ah	14.33 kWh		30.71 x 16.73 x 18.50 inch (780 x 425 x 470 mm)	396.83 lbs (180 kg)	140 A	280 A	500 A (30 S)			/		
		315 Ah	16.1 kWh		27.56 x 22.05 x 18.11 inch	507.06 lbs (230 kg)	157 A	350 A	500 A (30 S)			/		
F48315		315 Ah	16.1 kWh		(700 x 560 x 460 mm) 31.5 x 13.78 x 22.44 inch	617 lbs (280 kg)	157 A	350 A	500 A (30 S)			/		
F48420AG	51.2 V	420 Ah	21.50 kWh	7 500	(800 x 350 x 570 mm) 37.40 x 13.78 x 22.44 inch	661.39 lbs (300 kg)	200 A	350 A	700 A (30 S)	Steel	IP65	UL		
F48420CA		420 Ah	21.50 kWh	>3,500 times	(950 x 350 x 570 mm) 37.40 x24.8 x 22.5 inch	661.39 lbs (300 kg)	200 A	350 A	700 A (30 S)			UL		
F48420BE		420 Ah	21.50 kWh		(970 x 630 x 571.5 mm) 31.50 x 24.02 x 18.11 inch	617.29 lbs (280 kg)	200 A	350 A	700 A (30 S)					
		460 Ah	23.55 kWh		(800 x 610 x 460 mm) 32.28 x 25.50 x 18.50 inch	639.34 lbs (290 kg)	200 A	350 A	700 A (30 S)					
F48460		460 Ah	23.55 kWh		(820 x 650 x 470 mm) 31.50 x 16.73 x 22.44 inch		200 A	350 A				, ·		
		TOU AII	20.00 KVVII		(800 x 425 x 570 mm)	650.36 lbs (295 kg)	200 A	330 A	700 A (30 S)			/		

## Specifications

			Technica	эрссии	Cations		Cilai	ge/Discharg	je Current		neral	
Model	Nominal Voltage	Nominal Capacity	Nominal Energy	Cycle Life	Dimensions (L*W*H)	Weight Ibs. (kg)	_	Continuous Discharge	Maximum Discharge	Casing Material	IP Rating	Certifcatio
8 V Syste	m											
48560AY		560 Ah	28.67 kWh		32.28 x 30.71 x 18.11 inch (820 x 780 x 460 mm)	683.43 lbs (310 kg)	200 A	350 A	700 A (30 S)			/
48560		560 Ah	28.67 kWh		35.43 x 31.89 x 13.78 inch (900 x 810 x 350 mm)	683.43 lbs (310 kg)	200 A	350 A	700 A (30 S)			/
48560X		560 Ah	28.67 kWh		35.43 x 16.73 x 22.44 inch (900 x 425 x 570 mm)	771.62 lbs (350 kg)	200 A	350 A	700 A (30 S)			UL
48560BS		560 Ah	28.67 kWh		35.43 x 16.73 x 22.44 inch (970 x 831 x 571.5 mm)	3199 lbs (1451 kg)	200 A	350 A	700 A (30 S)			UL
48690W	5121/	690 Ah	35.33 kWh	>3,500	37.80 x 16.73 x 22.83 inch (960 x 425 x 580 mm)	837.76 lbs (380 kg)	200 A	350 A	700 A (30 S)	Steel	IP65	UL
48690BD	51.2 V	690 Ah	35.33 kWh	times	35.43 x 16.73 x 22.44 inch (970 x 831 x 571.5 mm)	3199 lbs (1451 kg)	200 A	500 A	700 A (30 S)	Steel	1600	UL
48690U		690 Ah	35.33 kWh		34.65 x 29.92 x 18.50 inch (880 x 760 x 470 mm)	749.57 lbs (340 kg)	200 A	500 A	700 A (30 S)			/
10010		840 Ah	43 kWh		34.84 x 32.68 x 18.50 inch (885 x 830 x 570 mm)	529.1 lbs (240 kg)	200 A	500 A	700 A (30 S)			/
48840		840 Ah	43 kWh		32.28 x 24.8 x 22.44 inch (820 x 630 x 570 mm)	1135 lbs (515 kg)	200 A	500 A	700 A (30 S)			/
481120		1120 Ah	57.34 kWh		39.37 x 31.50 x 22.24 inch (1000 x 800 x 565 mm)	1256 lbs (570 kg)	200 A	500 A	700 A (30 S)			/
2 V Syste	m											
72420		420 Ah	30.9 kWh		31.50 x 14.57 x 22.44 inch (800 x 370 x 570 mm)	903.90 lbs (410 kg)	200 A	350 A	700 A (30 S)			/
72/60		460 Ah	33.86 kWh		27.56 x 16.73 x 22.44 inch (700 x 425 x 570 mm)	925.94 lbs (420 kg)	200 A	350 A	700 A (30 S)	Steel		/
72460	73.6 V	460 Ah	33.86 kWh	>3,500	25.59 x 24.80 x 18.50 inch (650 x 630 x 470 mm)	947.99 lbs (430 kg)	200 A	350 A	700 A (30 S)		IP65	/
		560 Ah	41.22 kWh	times	29.92 x 16.73 x 22.44 inch (760 x 425 x 570 mm)	1102.31 lbs (500 kg)	200 A	350 A	700 A (30 S)			/
72560		560 Ah	41.22 kWh		30.71 x 24.80 x 18.50 inch (780 x 630 x 470 mm)	1124.36 lbs (510 kg)	200 A	350 A	700 A (30 S)			/
0 V Syste	em				(750 x 650 x 470 11111)							
80280		280 Ah	22.4 kWh		35.43 x 16.73 x 22.44 inch (900 x 425 x 570 mm)	661.38 lbs (300 kg)	200 A	300 A	500 A (30 S)			/
80400		400 Ah	32.0 kWh		35.43 x 22 x 22.44 inch (900 x 560 x 570 mm)	925.95 lbs (420 kg)	200 A	300 A	700 A (30 S)		IP65	/
80420G/ 80420H		420 Ah	33.6 kWh		35.43 x 24.80 x 22.44 inch (900 x 630 x 570 mm)	881.85 lbs (400 kg)	200 A	350 A	700 A (30 S)			/
0460H/F80460G 0460I/F80460J		460 Ah	36.8 kWh		32.28 x 24.61 x 22.83 inch (820 x 625 x 580 mm)	881.85 lbs (400 kg)	200 A	350 A	700 A (30 S)			/
0400//7804003		560 Ah	44.8 kWh	> 7.500	32.28 x 27.17 x 22.44 inch (820 x 690 x 570 mm)	1058.22 lbs (480 kg)	200 A	350 A	700 A (30 S)			/
80560	80 V	560 Ah	44.8 kWh	>3,500 times	31.89 x 28.74 x 22.44 inch	1080.27 lbs (490 kg)	200 A	350 A	700 A (30 S)	Steel		/
80608		608 Ah	48.64 kWh		(810 x 730 x 570 mm) 35.43 x 31.89 x 22.44 inch	1102.31 lbs (500 kg)	200 A	420 A	700 A (30 S)			/
80690		690 Ah	55.2 kWh		(900 x 810 x 570 mm) 38.58 x 31.89 x 22.44 inch	1025.15 lbs (465 kg)	200 A	420 A	700 A (30 S)			/
80690D		690 Ah	55.2 kWh		(980 x 810 x 570 mm) 31.89 x 30.71 x 22.44 inch	1201.52 lbs (545 kg)	200 A	420 A	` ,			UL
30690K		690 Ah	55.2 kWh		(810 x 780 x 570 mm) 39.72 x 32.76x 29.49 inch				700 A (30 S)			UL
80840		840 Ah	67.2 kWh		(1009 x 832 x 749 mm) 39.37 x 32.28 x 22.44 inch	2705 lbs (1227 kg) 1444.03 lbs (655 kg)	200 A 200 A	420 A 420 A	700 A (30 S)			/
90 V Syst	om				(1000 x 820 x 570 mm)	1444.05 lb3 (005 kg)	20071	7207	70071(303)			/
•	CIII	(60.41	(201)4/		39.37 x 24.41 x 23.62 inch			750.4				,
90460	89.6 V	460 Ah	41.2 kWh	>3,500 times	(1000 x 620 x 600 mm)	1135.38 lbs (515 kg)	200 A	350 A	700 A (30 S)	Steel	IP65	/
90608		608 Ah	54.48 kWh		35.43 x 27.17 x 22.44 inch (900 x 690 x 570 mm)	1212.54 lbs (550 kg)	200 A	200 A	700 A (30 S)			/
6 V Syste	m				FF 00 v 2 / 27 · 70 2	0070 05 11						,
961120A	96 V	1120 Ah	107.52 kWh	>3,500	55.90 x 24.21 x 30.9 inch (1420 x 615 x 785 mm A/B BOX)	9038.95 lbs (4100 kg)	200 A	350 A	700 A (30 S)	Steel	IP65	/
961120B		1120 Ah	107.52 kWh	times	47.83 x 28.15 x 30.51 inch (1215 x 715 x 775 mm)	8950.77 lbs (4060 kg)	200 A	350 A	700 A (30 S)			/



All pictures shown are for reference only and data are based on ROYPOW standard test procedures.
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 We reserve the right to make revisions as well as product alterations and improvements at any time without prior notice.

## Reliable Power for Most Aerial Lift Brands

ROYPOW lithium-ion batteries deliver consistent, reliable power for Aerial Lifts.



Advanced battery solution for most leading brands of aerial work platforms. They can be generally applied in these famous aerial work platform brands:

Zoomlion	Genie	Mantall	Noble
Xcmg	JLG	Runshare	Eastmanhm
Dingli	Sunward	Skyjack	Airman
LGMG	Sany	Manitou	Sivge
Sinoboom	Haulotte	Emis	More>
Snorkel/Xtreme	LiuGong		

Disclaimer. The information above is intended only to describe that products of ROYPOW are applicable to products of brands above under specific circumstances. It should not be regarded as any illegal use of third-party brands and trademarks. You should not infer that RoyPow has established or has any agency, employment, partnership or joint venture relationship with the companies above.

## Which LiFePO<sub>4</sub> Battery is Suitable for Your Aerial Work Platforms?

One Stop for All of Your Battery Needs!

We make 24, 48, and 72 volt systems to cover small and large platform Electric Scissor Lifts:

## Small-platform

## 24 V Battery System

For small-platform electric scissor lifts



## Large-platform

## 48 V Battery System

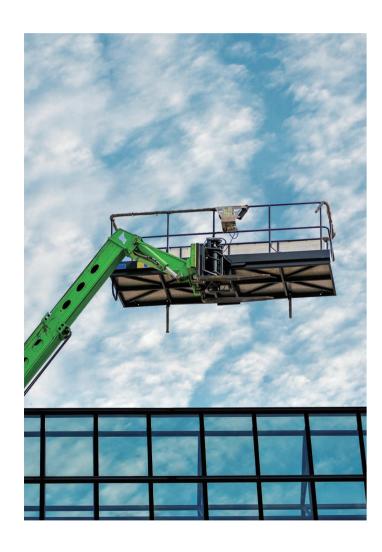
For large-platform electric scissor lifts

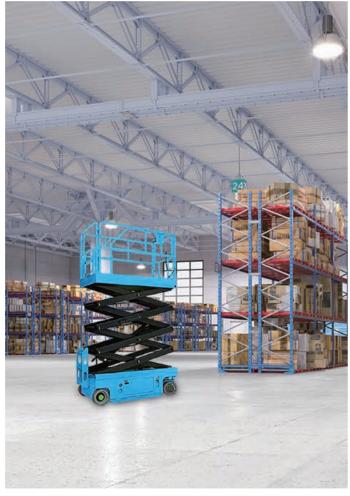


## LiFePO<sub>4</sub> Batteries for Aerial Work Platforms

Switch to new technology, lithium drop-in replacements for lead-acid batteries.

- ✓ A full range of lithium-ion battery to power your aerial lifts.
- ✓ Maximum uptime and flexible lifting.









## An Ideal Lithium-ion Solution

## **Efficient**

- High, consistent performance without the voltage drop at the end of the cycle.
- Reduce unplanned downtime with fast, efficient, opportunity charging.
- √ 10 years design life a worthwhile upgrade.

## Flexible and Worry-free

- Zero maintenance, no need for water top-ups or electrolyte checks.
- No battery swapping, reduce related accidents and resulting employee injuries.
- ✓ No need for specific charging room.

## **Green and Stable**

- ✓ No acid spills, no noxious gas emissions.
- More thermal & chemical stability.
- Good for you and the planet.

Save Up to 70% Expenses in 5 Years

24

## Why ROYPOW LiFePO<sub>4</sub> Batteries

25



**№** ROYPOW

## **Specifications**



			Technica	al Specifi	cations		Discharge Current		Ger	neral
Model	Nominal Voltage	Nominal Capacity	Stored Energy	Cycle Life	Dimensions (L*W*H)	Weight Ibs. (kg)	Continuous Discharge	Maximum Discharge	Casing Material	IP Ratin
24 V Syst	tem									
S24105C-D		105 Ah	2.69 kWh		13.8x9.8x10.84 inch (350x250x275.3 mm)	55.78 lbs. (25.3 kg)	150 A	250 A (30 S)		IP65
S24150C		150 Ah	3.84 kWh		20.35x10.12x10.24 inch (517x257x260.2 mm)	76.28±4.41 lbs. (34.6±2 kg)	150 A	250 A (30 S)		IP67
S24210P-C		210 Ah	5.38 kWh		19.92x14.17x10.34 inch (504x360x262.7 mm)	101.41±11.02 lbs. (46±5 kg)	150 A	350 A (30 S)		IP67
T24100L	25.6 V	100 Ah	2.56 kWh	>3,500 times	13.8×9.8×10.3 inch (350×250×262 mm)	56 lbs. (25.6 kg)	150 A	250 A (30 S)	Steel	IP67
T24150L		150 Ah	3.84 kWh		20.3×10.1×10.3 inch (517*257*262 mm)	77 lbs. (35 kg)	150 A	350 A (30 S)		IP67
T24200L		200 Ah	5.12 kWh		19.2×13.4×10.5 inch (488*340*267 mm)	101 lbs. (46 kg)	150 A	350 A (30 S)		IP67
48 V Sys	tem									
S51210C		210 Ah	10.75 kWh		19.84x14.17x10.87 inch (A/B BOX) (504x360x276 mm A/B BOX)	202.83 lbs. (92 kg)	210 A	350 A (30 S)		IP67
S51230D		230 Ah	11.78 kWh		23.4x11.69x10.9 inch (A/B BOX) (597x297x277 mm A/B BOX)	220 lbs. (100 kg)	230 A	350 A (30 S)		IP67
S51280C-B	51.2 V	280 Ah	14.34 kWh	>3,500 times	28.0x10.8x13.30 inch (A/B BOX) (712x275x337.7 mm A/B BOX)	243 lbs. (110 kg)	280 A	350 A (30 S)	Steel	IP67
T51230P		230 Ah	11.78 kWh		23.4×11.69×10.9 inch(A/B BOX) (597×297×277 mm A/B BOX)	220 lbs. (100 kg)	230 A	350 A (30 S)		IP67
T51280P		280 Ah	14.34 kWh		28.0×10.8×10.8 inch(A/B BOX) (712×275×275 mm A/B BOX)	243 lbs. (110 kg)	280 A	350 A (30 S)		IP67
Working Temperat	ure Ran		harge 4°F~131°F ( -2	20°C ~ 55°	Discharge	Storage (1 month) -4°F~131°F (-20°C ~ 55°		Storage (1 32°F~95°F (1		

 $<sup>\</sup>hbox{1.\,All pictures shown are for reference only and data are based on ROYPOW standard test procedures.}\\$ 



<sup>2.</sup> Actual performance may vary according to local conditions. Only authorized personnel are allowed to operate or make adjustments to the batteries.

 $<sup>{\</sup>it 3.} We reserve the right to make revisions as well as product alterations and improvements at any time without prior notice.$ 

## LiFePO<sub>4</sub> Batteries for Floor Cleaning Machines





Ideal battery solutions for most leading brands of floor cleaning machines. They can be generally applied in these famous floor cleaning machine brands:

Nilfisk/Advance	IPC	Viper	PowerBoss
Tennant	Comac	Clarke	Eureka
Nilfisk	FIMAP	ICE	Betco
Hako	Dulevo	NSS	More>
Kärcher	TVX	Minuteman	

## Which LiFePO<sub>4</sub> Battery is Suitable for Your Floor Cleaning Machines?

**One Stop** for All of **Your Battery Needs!** 

We make 24, 36, and 48 volt systems to cover most Floor Cleaning Machines.

## 24 V Battery System For Walk Behind Sweepers & Scrubbers





**36** V Battery System

For Ride-On Sweepers and Scrubbers



## **LiFePO<sub>4</sub> Batteries for Floor Cleaning Machines**

Switch to new technology, lithium drop-in replacements for lead-acid batteries.

- ✓ Superior performance from these safe, durable batteries.
- ✓ Keep your machines always ready to go!









## More Time Cleaning, Less Time Worrying

## Flexible and Worry-free

- ✓ Much lighter than the traditional battery.
- ✓ No frequent battery swapping.
- ✓ No Memory Effect, opportunity charge anytime.

## Stable and Sustained

- ✓ No acid spills, no noxious gas emissions.
- ✓ More thermal & chemical stability.
- ✓ High consistent performance without sudden power sag.

## A Good Investment

- ✓ Zero maintenance, to save labor and maintenance costs.
- ✓ Reduce unplanned downtime with fast, efficient, opportunity charging.
- ✓ No battery swapping, reduce related accidents and resulting employee injuries.
- ✓ Up to 10 years design life reduces overall battery investment.

Save Up to Expenses in 5 Years



## **Specifications**



			Technica	al Specifi	cations		Discharg	ge Current	Gei	neral
Model	Nominal Voltage	Nominal Capacity	Stored Energy	Cycle Life	Dimensions (L*W*H)	Weight lbs. (kg)	Continuous Discharge	Maximum Discharge	Casing Material	IP Rating
24 V Syst	tem									
S2460A		60 Ah	1.54 kWh		12.1x6.6x8.9 inch (307x168x226 mm)	33 lbs. (15 kg)	60 A	200 A (30 S)	ABS	IP65
S2460D		60 Ah	1.54 kWh		11.42x9.65X9.84 inch (290x245x250 mm)	46.30 lbs. (21 kg)	65 A	200 A (30 S)		IP67
S24100C		100 Ah	2.56 kWh		13.31x12.09x9.16 inch (338x307x232.7 mm	63.49 lbs. (28.8 kg)	100 A	250 A (30 S)		IP67
S24150A	25.6 V	150 Ah	3.84 kWh	>3,500 times	15.75x12.99x10.24 inch (440x330x260 mm)	85.5 lbs. (38.8 kg)	150 A	250 A (30 S)	Steel	IP67
W24200A		200 Ah	5.12 kWh		19.2x13.8x10.80 inch (488x350x274.3 mm)	101.41 lbs. (46 kg)	150 A	250 A (30 S)		IP67
S24210G		210 Ah	5.38 kWh		19.2x13.8x10.8 inch (488x350x274.3 mm)	101.41 lbs. (46 kg)	150 A	250 A (30 S)		IP67
S24315C		315 Ah	8.06 kWh		23.62x13.78x11.15 inch(600x350x283.3 mm)	139.33 lbs. (63.2 kg)	150 A	250 A (30 S)		IP67
36 V Syst	em									
S38100A		100 Ah	3.84 kWh		15.34 x 10.83 x 10.63 inch (389.6 x 275.1 x 270 mm)	94.80±4.41 lbs (43±2 kg)	150 A	250 A (30 S)		IP67
S38150A		150 Ah	5.76 kWh		20.47x16.14x8.91 inch (520x410x226.2 mm)	127.87 lbs. (58 kg)	150 A	250 A (30 S)		IP67
W38200A	<u> </u>	200 Ah	7.68 kWh	>3,500	22.60x19.68x12.51 inch (574x500x317.9 mm)	136.68 lbs. (62 kg)	150 A	250 A (30 S)		IP67
S38210B	38.4 V	210 Ah	8.06 kWh	times	23.62x13.78x10.80 inch (600x350x274.3 mm)	142.86 lbs. (64.8 kg)	150 A	250 A (30 S)	Steel	IP67
S38210C		210 Ah	8.06 kWh		23.62x13.78x11.15 inch (600x350x283.3 mm)	139.33 lbs. (63.2 kg)	150 A	250 A (30 S)		IP67
S38280A		280 Ah	10.75 kWh		22.61x19.69x12.52 inch (574.3x500x317.9 mm)	209.44 lbs. (95 kg)	150 A	250 A (30 S)		IP67

<sup>1.</sup> All pictures shown are for reference only and data are based on ROYPOW standard test procedures



<sup>2.</sup> Actual performance may vary according to local conditions. Only authorized personnel are allowed to operate or make adjustments to the batteries.

<sup>3.</sup> We reserve the right to make revisions as well as product alterations and improvements at any time without prior notice.

## More about ROYPOW Lithium-ion Batteries



Quality and safety always come first. We also offer intelligent design from our professional R&D team.



# Built-in BMS For cell balancing and advanced battery management. Control Panel Included Showing all critical battery functions in real time, voltage, current, and remaining charging time and fault alarm. Battery Pack Module Using LiFePO4 cells to insure stable and

safe battery performance.

## Battery Management System (BMS)

The built-in BMS is equipped with automotive-grade components assuring safety, top quality and high energy density to provide a fully optimized solution for demanding industrial applications.

BMS software ensures the battery provides peak performance when in operation, delivers longer run time between charges, maximizes the total battery lifespan and to communicate well between the charger, battery and users.



## The BMS can offer:

## All-time Cell Balancing and Battery Management.

Through the intelligent balancing strategy, balancing between individual cells can be realized. The BMS can keep the battery's consistency at all times when in operation, maximizing the battery efficiency and improving the battery's working life.

## Battery Real-time Monitoring and Communication Through CAN.

Monitoring cell voltage, electric current and battery temperature so that any movement outside the normal range disconnects the cell or the entire battery.

## Fault Alarm and Safety Protection.

When the battery is less than 10%, it will beep to prompt for charging in case of stopping somewhere far away from the charge station suddenly without notice. Over/under voltage, low/over temperature, over current or other faults will prompt to make the battery safe. Safety always comes first.

## **4G Module (for Forklift Batteries)**



ROYPOW smart 4G module offers remote monitoring in real time, even in different countries. If faults occur, you can get an alarm. If the faults cannot be solved in person, you can get a remote diagnosis online from us to solve the problems as soon as possible.

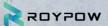
With OTA (over the air) connectivity, remote software upgrades can solve software many problems in time and remote GPS can lock the forklift automatically if necessary.

## Smart On-line Cloud Platform





It provides integrated battery system management information, including battery quantities, real-time data and status, positions and trajectories, alarm record, etc. One phone or one computer can monitor all the batteries, no matter where you are, very easy and convenient to manage.



## **Original Chargers for Forklift**

ROYPOW professional charger enables optimal battery performance and the best communication between the charger



## **Intelligent Charging Management**

To use the ROYPOW charger, the battery management system (BMS) can control the charging current according to different temperatures and SOC of the batteries.

ROYPOW's intelligent BMS ensures the safety of the battery and improves the charging efficiency.

When the battery is at a low voltage, the battery can be charged at low current to ensure battery safety.

When the battery is less than 10%, it will beep to prompt for charging.



Over-temperature





Short-circuit

Anti-reverse Over-charge nnection function protection









Over-current protection





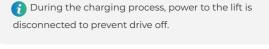
Current limit





Wide voltage Constant current constant voltage

## How to Charge? Easy and safe













Drive to the forklift battery station

Drive to the forklift battery station, switch off, plug in the charging cable and apply the parking brake.

 $\bigcap 2$  Automatically monitor

The charger and forklift will automatically monitor whether the safe environment and battery condition are suitable for charging, and if ok, the charger and forklift will automatically start charging.

7 Fully charged

When the battery is fully charged, charging will stop automatically.

## **Smart Display**

Once the charger is connected, it will show the battery status, and the operator can leave the truck between shifts and have a rest.

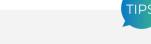




## Where do ROYPOW lithium-ion batteries charge?

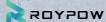
## **Flexible**

- ✓ The batteries can be charged in the truck. No frequent battery swaps or battery storage room are required.
- ✓ The charging stations can be located anywhere in the facility that will promote proper charging by the operator. Eliminate charging room and related ventilation equipment.



## Compare to the charging location for lead-acid batteries:

Lead-acid batteries need extra batteries and battery storage room for swapping. And they also need a specific charging room with a ventilation system to avoid noxious gas when charging.



## Original Charger for Aerial Work Platforms and Floor Cleaning Machines

ROYPOW has developed chargers specifically for each type of lithium batteries to deliver the optimal battery performance, safeguard the driving experience, and keep the best communication between our LiFePO4 batteries and the chargers.







## **Intelligent Charging Management**

To use the ROYPOW charger, the battery management system (BMS) can control the charging current according to different temperatures and SOC of the batteries.

ROYPOW's intelligent BMS ensures the safety of the battery and improves the charging efficiency.

When the battery is at a low voltage, the battery can be charged at low current to ensure battery safety.

When the battery is less than 10%, it will beep to prompt for charging.



Over-temperature





Short-circuit Anti-reverse Over-charge protection connection function protection



Over-voltage

protection

Smart display



Over-current

Current limit

function



protection

(V)

power off



Wide voltage Constant current operation constant voltage

## **Anti-walking Function**

During the charging process, power to the lift is disconnected to prevent drive off.

# Waterproof Get rid of the AC adapter to take full advantage of IP66 rating, no need to worry about water, dirt or mud. Natural Cooling It is sealed but with a natural cooling function without a fan for better heat dissipation capacity and to extend

## Safe Charging

Advanced charge algorithm ensures the batteries to be charged correctly and safely.

## Corrosion Protection & Vibration Resistance

Aluminum alloy design with the one-body forming technology which is more corrosion protection and vibration resistance.

## Intelligent Protection

With the advanced technology of arc resistance hot-swap to keep the charger safe and extend its lifespan.

## Compatibility



Our chargers are compatible with the voltages in most countries and regions. And it's applied to cater to various charge modes and the multiple AC plugs for choices.

## Single phase:

China 220V 50Hz America 120V 60Hz
Europe 230V 50Hz Japan 100V 50Hz/60Hz

the lifespan.





## DC output port

is configured as ROYPOW exclusive charging adaptor.

